



DASH	SAE DISC NO.	DISC & SPACER			SHAFT & HUB			FAN			MAIN ROTOR			P.M.G. ROTOR			EXCITER ROTOR			TOTAL			A	B	C	D	UNBALANCED MAGNETIC PULL MAIN ROTOR
		WGT	WK2	C.G.	WGT	WK2	C.G.	WGT	WK2	C.G.	WGT	WK2	C.G.	WGT	WK2	C.G.	WGT	WK2	C.G.	WGT	WK2	C.G.					
-21	DELCO	16	4.6	1.62	127	3.4	11.90	12	5.2	4.97	262	44.0	14.64	4	.1	28.70	32	2.4	33.56	453	59.7	14.62	17.75	.24	-	7.00	51
-22	11 1/2	17	2.0	1.01	127	3.4	11.90	12	5.2	4.97	262	44.0	14.64	4	.1	28.70	32	2.4	33.56	454	57.1	14.56	13.87	.24	.84	7.00	51
-23	14	20	5.4	1.35	127	3.4	11.90	12	5.2	4.97	262	44.0	14.64	4	.1	28.70	32	2.4	33.56	457	60.5	14.49	18.37	.24	.30	7.00	51
-24	18	21	9.6	1.64	127	3.4	11.90	12	5.2	4.97	262	44.0	14.64	4	.1	28.70	32	2.4	33.56	458	64.7	14.48	22.50	.19	-	7.00	51

NOTES:
 1- UNITS: WGT(LBm), WK2(LBm-FT2), C.G.(IN.), UNBALANCED MAGNETIC PULL(LBF)
 2- UNBALANCED MAGNETIC PULLS ARE PER .001 IN. ROTOR DISPLACEMENT.
 3- SHAFT DWG: B-525538-1750

6	2-16-95	REV. EXCITER KMY AND ADDED 2.45 EQUIV. DIA. CN 19557	TM	<input checked="" type="checkbox"/> SURFACE ROUGHNESS UNLESS NOTED OTHERWISE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOL. ON XX± XXX±.005 XXXX±.0005 ANGLES±
5	7-22-93	(2) DRIVE HUB SET SCREWS DELETED CN 16216	TM	MATL SPEC	DRAWN TM 10-17-90
4	7-23-92	1.77 EXT. LENGTH WAS 2.03, REV. C.G.'s BY (-26) CN 14360	TM	FINISH	CHKD BY GK 10-17-90
REV	DATE	CHANGE	NAME	PART NAME ROTOR WGT & WK2 431 FR. GEN. - RANDOM WOUND - LOW VOLTAGE	APPD BY GJM 10-17-90
		PURCHASED		DISTRIBUTION - WA - L X - W X - L X	DRWG NO B-525661 PAGE 3 OF 3
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