



DASH	SAE DISC NO.	DISC & SPACER			SHAFT & HUB			FAN			MAIN ROTOR			P.M.G. ROTOR			EXCITER ROTOR			TOTAL			A	B	C	D	UNBALANCED MAGNETIC PULL MAIN ROTOR
		WGT	WK2	C.G.	WGT	WK2	C.G.	WGT	WK2	C.G.	WGT	WK2	C.G.	WGT	WK2	C.G.	WGT	WK2	C.G.	WGT	WK2	C.G.					
-11	14	20	5.4	1.35	127	3.4	11.90	12	5.2	4.97	243	40.8	14.33	4	.1	28.70	32	2.4	33.56	438	57.3	14.31	18.37	.24	.30	6.38	47
-12	18	21	9.6	1.64	127	3.4	11.90	12	5.2	4.97	243	40.8	14.33	4	.1	28.70	32	2.4	33.56	439	61.5	14.30	22.50	.19	-	6.38	47
-13	DELCO	16	4.6	1.62	127	3.4	11.90	12	5.2	4.97	277	46.5	14.89	4	.1	28.70	32	2.4	33.56	468	62.2	14.77	17.75	.24	-	7.50	55
-14	11 1/2	17	2.0	1.01	127	3.4	11.90	12	5.2	4.97	277	46.5	14.89	4	.1	28.70	32	2.4	33.56	469	59.6	14.72	13.87	.24	.84	7.50	55
-15	14	20	5.4	1.35	127	3.4	11.90	12	5.2	4.97	277	46.5	14.89	4	.1	28.70	32	2.4	33.56	472	63.0	14.64	18.37	.24	.30	7.50	55
-16	18	21	9.6	1.64	127	3.4	11.90	12	5.2	4.97	277	46.5	14.89	4	.1	28.70	32	2.4	33.56	473	67.2	14.63	22.50	.19	-	7.50	55
-17	DELCO	16	4.6	1.62	127	3.4	11.90	12	5.2	4.97	228	38.2	14.08	4	.1	28.70	32	2.4	33.56	419	53.9	14.31	17.75	.24	-	5.88	43
-18	11 1/2	17	2.0	1.02	127	3.4	11.90	12	5.2	4.97	228	38.2	14.08	4	.1	28.70	32	2.4	33.56	420	51.3	14.25	13.87	.24	.84	5.88	43
-19	14	20	5.4	1.35	127	3.4	11.90	12	5.2	4.97	228	38.2	14.08	4	.1	28.70	32	2.4	33.56	423	54.7	14.18	18.37	.24	.30	5.88	43
-20	18	21	9.6	1.64	127	3.4	11.90	12	5.2	4.97	228	38.2	14.08	4	.1	28.70	32	2.4	33.56	424	58.9	14.16	22.50	.19	-	5.88	43

NOTES:

- UNITS: WGT(LBm), WK2(LBm-FT2), C.G.(IN.), UNBALANCED MAGNETIC PULL(LBF)
- UNBALANCED MAGNETIC PULLS ARE PER .001 IN. ROTOR DISPLACEMENT.
- SHAFT DWG: B-525538-1750

10	2-16-95	REV. EXCITER KWY AND ADDED 2.45 EQUIV. DIA. CN 19557	TM	✓ SURFACE ROUGHNESS UNLESS NOTED OTHERWISE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOL. ON XX± XXX±.005 XXXX±.0005 ANGLES±
9	7-22-93	(2) DRIVE HUB SET SCREWS DELETED CN 16216	TM	MATL SPEC	
8	7-23-92	1.77 EXT. LENGTH WAS 2.03, REV. C.G.'S BY (-.26) CN 14360	TM	FINISH	
REV	DATE	CHANGE	NAME	PART NAME ROTOR WGT & WK2 431 FR. GEN. - RANDOM WOUND - LOW VOLTAGE	DRWG NO B-525661
		PURCHASED		DISTRIBUTION - WA - LX - WX - LX	CADD FILE NO. 525661x2

